

Test Result: ASNI /BIFMA X5.1-2002 General-Purpose Office Chairs-Tests

(1) Sect. 17 Caster/Chair Base Durability Test – Cyclic

Pass

Base on subsection 17.1.4 a) test procedures (Durability Cycling)

--- Attach the chair base with the casters to a cycling device and apply 225 lbs. load to the chair base and operate the machine on

(1) smooth, hard surface without obstacles for 98,000 cycles

(2) smooth, hard surface with obstacles for 2,000 cycles

at 10±2 cycles per minute. (one cycle consist of a forward and backward stroke – the length of stroke is 30 inches)

Requirements: No structural failure or loss of serviceability.

Base on subclause 17.1.4 b) test procedures (Caster Retention)

Pass

--- At conclusion of durability cycling, apply a load of 5 lbf. to each caster in line with the caster stem centerline.

Requirements: No part of the caster shall separate from the base as a result of the application of 5 lbf. force.

– Picture Page –

Sample Picture



“Photo A” (Appearance of Sample)

---End of Report---

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